# **ADJUSTABLE PITCH AXIAL FLOW FANS - AC**







# **DESCRIPTION**

The AP Series of axial flow fans is available in an extensive range of variants and air flow performance. They can be manufactured to handle most conditions from ambient air to hot, corrosive or explosive gases and can be ordered in 13 sizes extending from 315 to 2000mm diameter.

### **Typical Applications**

Commercial and industrial supply or exhaust air applications such as shopping centres, office buildings and car parks, through to industrial processes and equipment ventilation.

### **Smoke-Spill Applications**

The APS Series has been tested to meet the air performance and high temperature test requirements of Standards AS/NZS1668.1:2015 and AS4429:1999; both tests are mandatory.

For advice on smoke-spill wiring requirements refer to the above Standards.

See page C-8 for details of the smoke-spill range available.

# **Hazardous Fume Applications**

AP Series fans can be made to accommodate requirements for corrosive fume and explosion risk applications. Special coatings and alternative materials, such as stainless steel, are available as well as increased safety motors and anti-static impellers. Our sales engineers are able to assist with requirements, which must be specified at time of quotation.

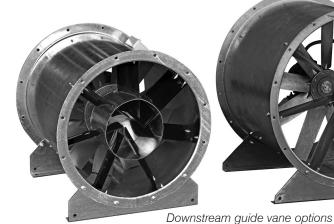
### **Features**

- Standard casings are made of durable hot-dipped galvanised steel or pre-galvanised steel.
- Casings with special coatings such as epoxy paint can be supplied.
- Casings of stainless steel or other materials can be supplied.
- Ability to select a fan with a specific impeller pitch angle ensures selections can be made accurately to the specification.
- All impellers are adjustable pitch aerofoil section.
- Impeller materials range from GRP (standard), aluminium, nylon and anti-static.
- Casing designs for direct-drive, belt-drive, smoke-spill and bifurcated applications are available.
- Can be supplied with motors to meet Ex e, Ex d, Ex nA and Ex tD Standards.
- Available in the following variants:
- AP Series direct-drive
- APH Series direct-drive horizontal hangers
- APV Series direct-drive vertical mounted
- APS Series direct-drive smoke-spill
- APCR Series direct-drive contra-rotating
- APGV Series direct-drive with down stream guide vane
- APB Series belt drive
- BFA Series bifurcated direct-drive

# В

# **ADJUSTABLE PITCH AXIAL FLOW FANS - PM & EC**







Adjustable Pitch EC Axial Fan

### DESCRIPTION

In addition to traditional AC motor driven axial flow fans, Fantech offer a range of Permanent Magnet (PM) and Electronically Commutated (EC) shaft motor options in the AP series of axials.

The APPM Magnetite Series of adjustable pitch fans utilises next generation, permanent magnet motor technology to increase energy efficiency, lower noise output and reduce overall unit weight. The Magnetite is supplied with a pre-configured Danfoss variable speed drive for fast on-site installation and commissioning.

The APEC ECOtronic Series of adjustable pitch axial fans incorporates an Electronically Commutated (EC) shaft motor delivering ultra energy efficient operation with the benefit of in-built variable speed control. Via a range of common control signals, the ECOtronic can be easily designed into a Demand Control Ventilation system without the need for a VSD and motor overload protection. The ECOtronic EC fans are a simple "plug and play" system which means installers do not need to have specialised control programming knowledge.

Optional guide vanes can further improve fan efficiency and increase pressure development which can lead to high air flow performance.

# Typical Applications

The PM & EC range of axial fans are most efficient in applications where conditions vary during the course of the day such as supply or exhaust systems for exhibition centres, schools, universities, offices and health facilities.

### **Features APPM**

Aerofoil section impellers and brushless motor technology ensures quiet operation.

Superior energy efficiency at all speeds.

Up to 25% lighter than standard AP axial fans making them easier to manoeuvre on-site.

Supplied with a pre-configured Danfoss variable speed drive for fast on-site installation and commissioning.

Available in the following variants:

- APPM Series direct-drive PM motor
- APPMGV Series direct-drive PM motor with down stream guide vane

### **Features APEC**

Can be run as an independent ventilation source or integrated into most building management systems.

Can be remote speed controlled with the following input signals: 2-10V, 4-20mA, or frequency duty cycle 10-95% (80Hz, 10-24Vpk)

Maximum operating speed can be limited.

Integrated "Fire Mode" function forces motor to continue working under adverse conditions (at set speed).

ECOtronic fans are not designed for hazardous or high temperature conditions.

Available in the following variants:

- APEC Series direct-drive EC motor
- APECGV Series direct-drive EC motor with down stream guide vane

### **Guide Vane Description**

The AP Series of axial flow fans are available with a range of downstream guide vane options that can further improve fan efficiency and increase pressure development by up to 10-25%. The VPower series is of metal construction while the BladeVane series utilises plastic vanes.

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**DUCT MOUNTED FANS** © FANTECH 2023

# **ADJUSTABLE PITCH AXIAL FLOW FANS**

### Construction

Casings are hot-dip galvanised mild steel, or pre-galvanised steel.

Impellers can be GRP (standard) or aluminium. Anti-static blades for hazardous applications up to 1400mm diameter are also available.

### **AC Motors**

Type - squirrel cage, induction motors to suit virtually any application.

Electricity supply - Three-phase to suit a wide range of voltages and frequencies.

Bearings - ball.

See Section O for details on motors.

Motors to meet Ex e, Ex d, Ex nA and Ex tD Standards can be fitted.

### **EC Motors**

Type - electronic commutated (EC) motor.

Electricity supply - Single-phase and Three-phase to suit a wide range of voltages and frequencies.

Bearings - sealed-for-life, ball.

IP55 rating.

#### **PM Motors**

Type - permanent magnet (PM) motor.

Electricity supply - Three-phase to suit a wide range of voltages and frequencies (via variable speed drive)
Bearings - sealed-for-life, ball.

IP55 rating.

### Internal thermal Protection

AC Motors - Can be provided as an optional extra EC & PM Motors - Supplied as standard

### **Testing**

Air flow - 315 - 1000mm diameter - BS848:Part 1, 1980 1250 - 2000mm diameter - ISO5801:1997

Noise tests - BS848:Part 2, 1985

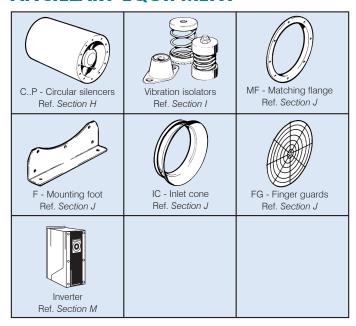
### Wiring Diagram

See pages N-6/7, diagrams DD 1, 2, 3, 6, 7, 9.

### Weights

See pages C-28/29 for details of weights.

# **ANCILLARY EQUIPMENT**



### **DIMENSIONS**

See pages C-26/27 for details

## **HOW TO ORDER**

The quick selection curves on the next 2 pages are designed to assist users to determine the fan diameter, speed, approximate noise level and dimensions of the fan to meet the specified duty.

Please note they exclude additional guide vane performance.

Refer to section C for more selection information details.

Details including the number of blades, power absorbed, noise levels, and additional guide vane performance is available from the Fans by Fantech Product Selection Program.